

1 ABSTRACT

2 *Objectives:* Watertight dural closure is imperative after neurosurgical procedures because  
3 inadequately treated leakage of cerebrospinal fluid (CSF) can have serious consequences.  
4 In this study, the authors test the use of a new gelatin glue as a dural sealant in *in vitro* and *in*  
5 *vivo* canine models of transdural CSF leakage.

6 *Methods:* The *in vitro* model was sutured semicircles of canine dura mater and artificial dural  
7 substitute. The sutures were sealed with gelatin glue (n=20), fibrin glue (n=20) or a  
8 polyethylene glycol (PEG)-based hydrogel sealant (n=20). Each sample was set in a device to  
9 measure water pressure, and pressure was increased until leakage occurred. Bonding strength  
10 was subjectively evaluated. The *in vivo* model was dogs who underwent dural excision and  
11 received either no sealant (control group; n=5) or gelatin glue sealant (n=5) prior to dural  
12 closure. Twenty-eight days post-surgery, the maximum intracranial pressure was measured at  
13 the cisterna magna using Valsalva maneuver and tissue adhesion was evaluated.

14 *Results:* The water pressure at which leakage occurred in the *in-vitro* model was higher with  
15 gelatin glue (76.5±39.8 mmHg) than with fibrin glue (38.3±27.4 mmHg, P<0.001) or the  
16 PEG-based hydrogel sealant (46.3±20.9 mmHg, P=0.007). Bonding strength was higher for  
17 the gelatin glue than fibrin glue (P<0.001) or PEG-based hydrogel sealant (P=0.001). The  
18 maximum intracranial pressure in the *in-vivo* model was higher for the gelatin glue group  
19 (59.0±2.2 mmHg) than the control group (13.8±4.0 mmHg, P<0.001). Tissue adhesion was  
20 lower for the gelatin glue group than the control group (P=0.005).

21 *Discussion:* The new gelatin glue provides an effective watertight closure when used as an  
22 adjunct to sutured dural repair.

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24 KEY WORDS: Cerebrospinal fluid leak, dural repair, dural sealant system, gelatin glue

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26 RUNNING TITLE: Gelatin glue dural sealant

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1 **1. Introduction**

2 Cerebrospinal fluid (CSF) leakage is one of the most challenging and potentially  
3 dangerous complications of cranial and spinal surgeries, and can have serious consequences,  
4 including meningitis, arachnoiditis, and epidural abscess<sup>1-3</sup>. Appropriate closure of the dura  
5 mater is very important in preventing CSF leakage in neurosurgical practice, as it constitutes  
6 a barrier on the brain surface. Dural suture remains the most frequently used method of  
7 closure, however, suture techniques are difficult to carry out, particularly when defects are in  
8 relatively inaccessible areas or surrounded by friable dura. This has led some surgeons<sup>1-5</sup> to  
9 advocate the use of other techniques such as sealing the sutures with fibrin glue<sup>6,7</sup> or  
10 polyethylene glycol (PEG)-based hydrogel dural sealant<sup>8</sup>. However, these commercially  
11 available sealants have some limitations, including low bonding strength, possible virus  
12 transmission and troublesome preparation<sup>9</sup>. The available methods of dural closure are  
13 therefore still sub-optimal. To address this problem, we created a sealant system that uses the  
14 common biomaterial, gelatin. In medical applications, gelatin has been extensively used for  
15 pharmaceutical capsules, drug delivery systems, hemostatic agents such as Gelform<sup>®</sup> (Pfizer,  
16 NY) and Floseal<sup>®</sup> (Baxter Healthcare Corporation, Freemont, CA), and surgical adhesives  
17 such as GRF<sup>®</sup> (Cardical, Technopole, Sainte-Etienne, France). The gelatin glue in our sealant  
18 system consists of 26 wt% gelatin and 1 wt% glutaraldehyde (GA) solutions, and exhibits  
19 higher bonding strength than fibrin glue and low cytotoxicity<sup>10</sup>.

20 In a preliminary experiment based on our previous study that used an *in vivo* rat model,  
21 we found that the gelatin glue was better at preventing CSF leakage than fibrin glue  
22 (unpublished data). In the present study we use a large animal model to test the efficacy of  
23 the gelatin glue for preventing CSF leaks and tissue adhesion in comparison with current  
24 dural closure sealant systems. We hypothesized that gelatin's feasibility towards clinical  
25 application is high.

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1 **2. Methods**

2 This study was approved by the Advanced Medical Research Center of Nara Medical  
3 University in Japan. All surgical procedures were conducted under routine sterile conditions.

4 **2.1 Materials**

5 Medical grade gelatin (Medigelatin<sup>®</sup>) was supplied by Nippi Inc. (Shizuoka, Japan) and  
6 was extracted from the porcine skin to have an isoelectric point of five. Phosphate-buffered  
7 saline and 25 wt% GA solution were purchased from Wako Pure Chemical Inc. (Osaka,  
8 Japan). All agents were used as obtained. Fibrin glue (Beriplast<sup>®</sup>, CSL Behring) and  
9 PEG-based hydrogel sealant (DURASEAL<sup>®</sup>, COVIDIEN) were purchased from Wakenyaku  
10 Co. Ltd. (Osaka, Japan). Doubly-distilled water was used for all preparation. Gelatin solution  
11 (26 wt%) was prepared using phosphate-buffered saline at pH 7. Gelatin and GA (1 %)  
12 solutions were preheated to 45°C using an application device and applied to the dura mater  
13 simultaneously with rubbing<sup>10</sup> so that they mixed well and penetrated into the suture holes.

14 **2.2 In-vitro study**

15 A Beagle dog (5 years old, mean body weight 10.5 kg) was euthanized, and the dura mater  
16 was removed. The canine dura mater and a bioabsorbable artificial dural substitute that was  
17 made of a film from copolymer of L-lactide, ε-caprolactone and polyglycolic acid felt  
18 (SEAMDURA<sup>®</sup>, GUNZE Co. Ltd, Japan) were cut into semicircles with a diameter of 24 mm.  
19 Dura mater samples were made by running simple suturing semicircles of the canine dura  
20 mater and the artificial dural substitute at intervals of 3 mm with 4-0 NUROLON<sup>®</sup> (Johnson  
21 & Johnson K.K.) under the microscope and were assembled into the apparatus for testing  
22 burst water pressure (Figure 1). Water pressure was measured using a pressure gauge  
23 (Valcom Co., Ltd, Osaka, Japan). A sample was randomly selected and set in the apparatus  
24 (Valcom Co., Ltd, Osaka, Japan). The pressure chamber was designed as a circular box of 10  
25 mm inner diameter. (Figure 1). The uniform water leakage at a water pressure of 10 mmHg  
26 was checked. The sample surface was then wiped dry, and 200 μL of sealant was applied to  
27 seal the sutures. Three sealant groups were created randomly: new gelatin (n=20); fibrin  
28 (Beriplast<sup>®</sup>, CSL Behling; n=20); and PEG-based hydrogel (n=20). Five minutes after  
29 sealant application, water pressure was applied at 10 mmHg. Leakage was characterised by  
30 the observation of colored water on the dural menbrane surface. We also identified a stable  
31 maximum pressure value from pressure gauge, which indicated the occurrence of leakage

1 more precisely. If water did not leak, the pressure was raised 5 mmHg until leakage occurred.  
2 The maximal water pressure reached before water leakage occurred from the sutured position  
3 was used as a measure of sealing effect. Samples were reinflated with 10% formalin and  
4 immersed in the same solution. After fixation, each defect site was resected, embedded in  
5 paraffin, sectioned, and subjected to hematoxylin and eosin stain. A veterinarian pathologist  
6 diagnosed whether all sealants were tightly adhered to the dural samples.

7 To investigate the bonding strength of each sealant, 100  $\mu$ L of sealant was applied to the  
8 dura mater sample. After 5 min, the sealant was slowly removed using blunt forceps. The  
9 force required to separate the glue from the dura mater sample was subjectively rated on a  
10 five-point scale blindly to the group (0, not gluing/sliding; 1, mild; 2, moderate; 3, severe;  
11 and 4, very severe) and used as a measured of bonding strength.

### 12 **2.3 *In-vivo* study**

13 Ten Beagle dogs (5 years old, mean body weight 11 kg) were housed at room temperature  
14 and given standard feed. No animals had focal neurological deficits before surgery. Dogs  
15 were intubated under general anesthesia and managed under a respirator. The scalp over the  
16 right frontoparietal area was shaved and treated with 70% ethyl alcohol. A curved incision  
17 was made into the skin in this region, the temporal muscle was reflected laterally, and an oval  
18 bone flap was raised with a high-speed drill. The dura mater was kept intact during this  
19 procedure. The dura mater was then opened transversely for 2 cm under the operating  
20 microscope. Several areas of the arachnoid were incised to allow CSF leakage. running  
21 sutures (4-0 NUROLON®) were placed at precise intervals of 2 mm to close the dura mater  
22 incision under the microscope. Dogs were then randomized to one of the following two  
23 treatment groups: control (N=5) and gelatin glue sealant (N=5). In the control group no  
24 sealant was applied after dural closure. In the gelatin glue sealant group the gelatin glue was  
25 applied extradurally after dural closure just on the incision (average thickness, 2.0 mm; range  
26 over five dogs, 1.0–2.9 mm). Margins of at least 5 mm on each side of the suture were  
27 covered by the sealant application. Application of the gelatin glue took only a few seconds. In  
28 the gelatin glue sealant group, the durotomy sites were tested for CSF leakage with a  
29 Valsalva maneuver at 20 cmH<sub>2</sub>O 20 minutes after glue application. All 5 dogs were not  
30 observed CSF leakage. Absence of CSF leakage with this maneuver predicts postoperative  
31 success<sup>11-14</sup>. The bone flap was replaced and secured with 3-0 polyglactin 910 sutures

1 (Vicryl™, Ethicon, Inc., Johnson & Johnson, Somerville, NJ). The temporal muscle, fascia,  
2 and galea were repaired with a running 3-0 polyglactin 910 suture in layers, and the scalp was  
3 closed with 3-0 nylon suture (Ethilon, Ethicon, Inc.). Finally, the skin was closed with 2-0  
4 nylon sutures. All surgical procedures were performed without complications.

5 After surgery, dogs were monitored until full recovery from anesthesia. They were then  
6 observed and behavior, general health (e.g., incision healing and appetite) and possible  
7 central nervous system abnormalities (e.g., somnolence, unstable gait and seizures) were  
8 assessed. Animals were managed by veterinary treatments, including administration of  
9 antibiotics and appropriate pain relief.

10 Twenty eight days post-surgery, anesthesia was again induced using a general inhalant, and  
11 each incision was carefully reopened. The bone flap was raised by a neurosurgeon who was  
12 blind to the treatment group. The neurosurgeon subjectively rated the extent of the adhesion  
13 formed between the dura mater and the bone flap blindly using a five-point scale (0, no  
14 adhesions; 1, mild adhesion/filmy adhesions, easily removed by blunt dissection; 2, moderate  
15 adhesion/fibrous adhesions, easily dissected; 3, severe adhesion/thick fibrous adhesions,  
16 dissectible; and 4, very severe adhesion/thick fibrous adhesions, not dissectible without  
17 damage the adherent tissue) according to a previous report.<sup>1</sup>

18 The cisterna magna was cannulated percutaneously with a 20-gauge, 3.5-inch spinal  
19 needle to directly measure intracranial pressure as an initial intracranial pressure. A Valsalva  
20 maneuver was performed while CSF leakage was visually assessed under the operating  
21 microscope. During the Valsalva maneuver, the maximum intracranial pressure reached on  
22 the manometer was recorded. The intracranial pressure at which CSF leaked onto the dural  
23 surface was recorded as the maximum intracranial pressure. To avoid brain stem herniation,  
24 maximum intracranial pressure was stopped at 60 cmH<sub>2</sub>O, even if no CSF leakage had been  
25 noted.

26 After all examinations had been performed the dogs were heparinized and euthanized. The  
27 treatment sites were extracted and pressure-perfused with formalin after saline rinsing.  
28 Tissues were embedded in paraffin, cut, and stained with hematoxylin and eosin for  
29 evaluation by a veterinarian pathologist who was blind to the treatment group. The focus of  
30 the microscopic examination of the tissue samples was tissue healing with special attention to  
31 neurocompatibility, dural thickness, implant absorption, and dural–cerebral cortex scar

1 (adhesion) formation.

## 2 **2.4 Statistical Analyses**

3 The data shown represent mean values  $\pm$  standard deviation. For the *in-vitro* study, the  
4 water pressure at which leakage occurred was compared across treatments (new gelatin glue  
5 vs. fibrin glue, and new gelatin glue vs. PEG-based hydrogel dural sealant) using Turkey tests,  
6 and the bonding strength score was compared using Kruskal Wallis test. For the *in-vivo* study,  
7 the initial / the maximum intracranial pressures were compared across groups (control;  
8 gelatin glue sealant) using independent sample t-tests for non-normally distributed means,  
9 and the adhesion score was compared using Mann Whitney U test. Statistical significance  
10 was concluded at an error probability of  $p < 0.05$ . All statistical comparisons were performed  
11 using Sigma-Stat software (Jandel Scientific, Erkrath, Germany).

12

## 13 **3. Results**

### 14 **3.1 In vitro study**

15 The water pressure at which leakage occurred from the sutured position was significantly  
16 higher with the new gelatin glue ( $76.5 \pm 39.8$  mmHg) than with fibrin glue ( $38.3 \pm 27.4$   
17 mmHg,  $P < 0.001$ ) or with PEG-based hydrogel dural sealant ( $46.3 \pm 20.9$  mmHg,  
18  $P = 0.007$ ) (Figure 2). The bonding strength was significantly higher with the new gelatin glue  
19 than with fibrin glue ( $P < 0.001$ ) or PEG-based hydrogel sealant ( $P = 0.001$ ) (Figure 3).  
20 Histologically, it was confirmed that all sealants were tightly adhered to the dura samples in  
21 all sections (Figure 4).

### 22 **3.2 In vivo study**

23 All animals survived until the scheduled second surgery. No treatment-related clinical  
24 observations, neurologic effects, or body weight or clinical pathology changes were identified.  
25 In the control group, all durotomy sites were spontaneously leaking CSF at closure. In the  
26 gelatin glue sealant group, rapid sealant polymerization of the gelatin glue allowed complete  
27 duraplasty patching and the surrounding dura mater coverage without runoff. Twenty-eight  
28 days post-surgery, the initial CSF pressure at the cisterna magna prior to the Valsalva  
29 maneuver was similar in the control and gelatin glue groups ( $6.4 \pm 2.9$  and  $7.8 \pm 1.3$  mmHg  
30 respectively,  $P = 0.351$ ). The maximum intracranial pressure of the new gelatin glue group  
31 ( $59.0 \pm 2.2$  mmHg) was significantly higher than that of the control group ( $13.8 \pm 4.0$  mmHg,

1 P< 0.001) (Figure 5). The adhesion between the bone and the dura mater was severe in all  
2 animals in the control group and there was significantly less adhesion in the new gelatin glue  
3 group (P= 0.005) (Figure 6).

4 The majority of gelatin glue was degraded by 28 days post-surgery, and the residual small  
5 amounts of gelatin glue were detected with fibrous tissue formation. Histologically, one layer  
6 of mesothelial cells covered the residual gelatin glue. Infiltration of foreign body giant cells,  
7 lymphocytes, and fibroblasts was observed around the glue. In the gelatin glue group, no  
8 necrotic tissue or hemorrhage was evident (Figure 7a), and the gelatin glue was completely  
9 covered by thick fibrous tissue with decreased numbers of histiocytes and fibroblasts and an  
10 increased amount of collagen fibers (Figure 7b). Any brain modification was observed in the  
11 gelatin glue group. In the control group, inflammatory cells had penetrated into the brain  
12 (Figure 7c), there was encapsulation by a thick fibrocellular layer, and infiltration of  
13 histiocytes, lymphocytes, and fibroblasts. The treated area had been replaced by thick fibrous  
14 tissues with slight infiltration of lymphocytes (Figure 7c).

15

#### 16 **4. Discussion**

17 In the present study, newly developed gelatin glue was used as a dural closure sealant to  
18 prevent CSF leakage. We demonstrated that this gelatin glue could withstand significantly  
19 higher water pressure without leaking than other currently established sealants. This supports  
20 Suzuki *et al.*, who reported that the burst water pressure of gelatin glue applied on pricked  
21 vascular grafts was significantly higher than that of fibrin glue applied by rubbing<sup>10</sup>. We also  
22 demonstrated that the newly developed gelatin glue adhered to the dura mater with greater  
23 strength than other sealants, and possessed other properties that are desirable in a dural  
24 sealant (degrades in living body, induced no harmful foreign body reaction, is easily stored  
25 and readily available when needed)<sup>10</sup>.

26 The performance of sealants depends on the watertightness property of the sealant itself  
27 and the adhesion quality of sealant with the dura mater. Indeed in the present *in vivo* study,  
28 we did not observed CSF leakage 28 days after operation. Although the dura has its own  
29 healing properties, the gelatin glue prevents delayed CSF leakage only margins of 5 mm on  
30 each side of the suture are covered by the gelatin glue at the operation, which means the  
31 gelatin glue has appropriate biomechanical property to living dura mater. These results can be

1 explained by the unique molecular characteristics of gelatin. It is present in solution primarily  
2 as random chains, and this structure leads to chain entanglement, which results in strong  
3 adhesion. Furthermore, the gelatin molecule consists of a variety of comonomers that involve  
4 hydrophobic, polar, and negatively/positively charged amino acids, which facilitate particular  
5 interactions with the surface to be glued<sup>10</sup>.

6 The appeal of the new gelatin glue as a dural sealant is compelling when the properties are  
7 considered in view of other techniques that are available for dural closure and duraplasty.  
8 Previous experimental studies that have documented the effectiveness of fibrin glue and other  
9 tissue adhesives for sealing CSF leakages have been performed on relatively small dural  
10 defects.<sup>17,26</sup> Fibrin glue is well-known as a material for neurosurgical practice; however, it has  
11 some shortcomings, including possible virus transmission, low adhesive strength,  
12 troublesome preparation and high cost<sup>9</sup>. Fluid collection occurred in 26% of patients when  
13 fibrin glue was used, and it requires dry surfaces to polymerize, lacks sufficient mechanical  
14 strength, and is not easily handled<sup>9</sup>. In the present study we ensured that the dura mater  
15 surfaces were dry for both *in vitro* and *in vivo* studies to optimize the environment for fibrin  
16 glue. Despite this, fibrin glue was less adhesive than gelatin glue.

17 Synthetic PEG-based hydrogel sealant is increasingly used to facilitate watertight repair of  
18 cranial and spinal dural defects and prevent CSF leakage<sup>16-20</sup>. It has been demonstrated to be  
19 both safe and effective in clinical studies<sup>16,17</sup>. However, this sealant also has some problems.  
20 As body fluid is imbibed, the volume of hydrogel may increase up to 50%, leading to a risk  
21 of compression of neural elements<sup>20</sup>. Hydrogel-entrapped hematoma has also been reported<sup>20</sup>.

22 Commercially available sealants contain aldehyde (GRF<sup>®</sup> and Bioglue<sup>®</sup>, CryoLife, Inc.,  
23 Kennesaw, GA) have high adhesive strength but their applications are limited, because of late  
24 complications and adverse events<sup>21-23</sup>. GA is a highly reactive molecule with low molecular  
25 weight, and is therefore potentially toxic. However, it functions as a crosslinker of gelatin  
26 molecules through Schiff base formation to enhance the resistance against enzymatic  
27 degradation of the glue. GRF<sup>®</sup> is composed of 37.5% gelatin, 12.5% resorcin, 16.7%  
28 formaldehyde and 2.5% GA solutions, and Bioglue<sup>®</sup> is composed of 45% albumin and 10 %  
29 GA solutions. Our new gelatin glue consists of a relatively low GA solution (1%), and the  
30 final concentration of aldehyde in the new gelatin glue is much lower than in GRF<sup>®</sup> and  
31 Bioglue<sup>®</sup>. In the present *in vivo* histological study, the degree of inflammation at the junction



1 between the dura mater and the brain tissue, which consisted of dense and diffuse  
2 lymphocytic infiltrates was similar in the two groups. Both groups showed similar bony  
3 remodeling. These results are consistent with a previous report that showed lower  
4 cytotoxicity of GA in a gel extract than of free GA, which indicates that GA in a gel extract is  
5 partially bound to gelatin molecules.<sup>11</sup>

6 Biological materials such as collagen and gelatin of cow origin have a risk of bovine  
7 spongiform encephalopathy, which arises from an abnormal prion<sup>24</sup>. However, the World  
8 Health Organization and the World Organization for Animal Health support the safety of  
9 gelatin, because susceptibility to gelatin is not detected in the skin and the bone, and strong  
10 alkali and acid processes in production of gelatin can inactivate pathogens<sup>25</sup>. The source of  
11 the gelatin used in this study and the manufacturing process of gelatin granules are certified  
12 according to the bovine spongiform encephalopathy safety regulations in the USA and the  
13 European Union, both of which have a high level of safety requirements with regard to the  
14 transmission risk of Creutzfeldt-Jacob disease. In addition, gelatin granules of bovine origin  
15 have recently been recertified as bovine spongiform encephalopathy-safe based on a new  
16 European Union regulation. We therefore believe that the gelatin glue would be safe for use  
17 in medical products.

18 The conclusions of this study are limited because the results were obtained from an *in*  
19 *vitro* and a living-dog model. In the *in vitro* study, the inner diameter of the pressure chamber  
20 is relatively small, which may influence the frequency of CSF leakage. In the *in vivo* study,  
21 we did not examine the efficacy of the other commercial available sealants compared to that  
22 of the gelatin glue, therefore, controlled study is required. Furthermore, the canine dura mater  
23 is relatively thin compared with the human one, therefore the results may not be accurately  
24 reflect the results that would be observed in a human clinical setting with neurosurgical  
25 patients. Further clinical investigation should be undertaken to clarify this issue.

26

## 27 **5. Conclusion**

28 The present study shows that the new gelatin glue could resist a higher water pressure and  
29 had stronger adhesion to the dura mater than existing products, and reduced tissue adhesion  
30 *in vivo*. Thus, this new gelatin glue may significantly improve the safety and efficacy of  
31 neurosurgical dural closure. Further human clinical investigation should be undertaken to

1 clarify this issue.

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1     **7. References**

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1 **Figure Legends**

2 Figure 1. A schematic depicting the apparatus used to test burst water pressure. A sutured  
3 dural sample was set in the apparatus and the burst water pressure was measured by gradually  
4 increasing the water pressure applied to the sample.

5

6 Figure 2. The burst water pressure of *in vitro* dural samples sealed with fibrin, polyethylene  
7 glycol (PEG) or gelatin (n = 20 for each group). The data shown represent mean values  $\pm$   
8 standard deviation.

9

10 Figure 3. The subjective bonding strength score of fibrin, polyethylene glycol (PEG) and  
11 gelatin (n = 20 for each group) glues on *in-vitro* dural samples. The data shown represent  
12 mean values.

13

14 Figure 4. Photomicrographs of longitudinal-sections in *in-vitro* models of fibrin glue (a),  
15 polyethylene glycol-based hydrogel dural sealant (b) and new gelatin glue (c) on canine dura  
16 mater after staining with hematoxylin and eosin. The upper part of each image is the sealant  
17 and the lower part is the canine dura mater. White arrow indicates close apposition between  
18 the dura mater and the sealant. Original magnification  $\times 400$  (bar=100  $\mu\text{m}$ ).

19

20 Figure 5. The initial (blue) and the maximum (red) intracranial pressure (red) measured in *in*  
21 *vivo* canine models 28 days after dural excision surgery in which no sealant was applied prior  
22 to dural closure (control; n=5) or the new gelatin glue was applied prior to closure (gelatin;  
23 n=5). The data shown represent mean values  $\pm$  standard deviation.

24

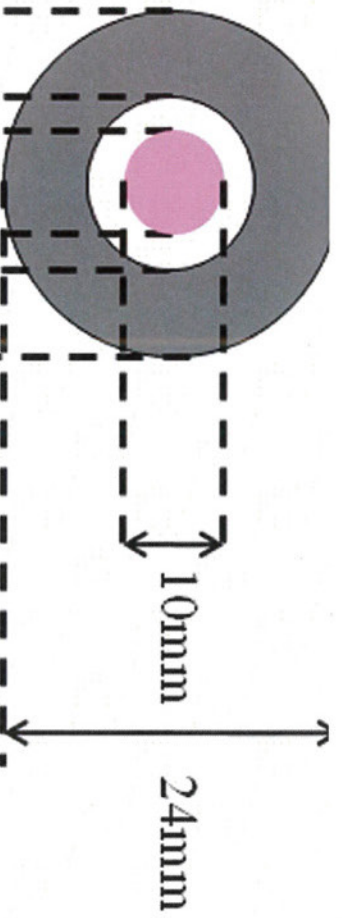
25 Figure 6. Subjective rating of the adhesion between the dura mater and the bone tissue in *in*  
26 *vivo* canine models 28 days after dural excision surgery in which no sealant was applied prior  
27 to dural closure (control; n=5) or the new gelatin glue was applied prior to closure (gelatin;  
28 n=5). The data shown represent mean values.

29

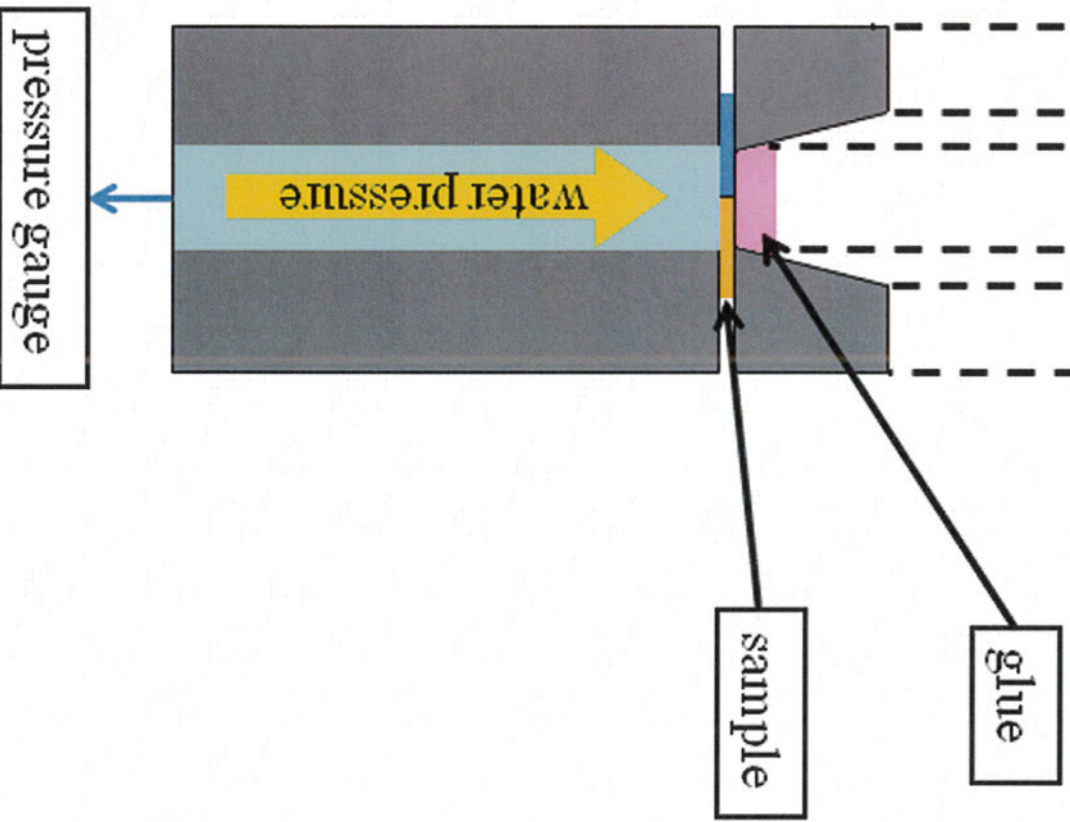
30 Figure 7. Microscopic views of the operated sites in *in-vivo* canine models 28 days after dural  
31 excision surgery in which new gelatin glue was applied prior to closure (a, b) or no sealant

1 was applied prior to dural closure (c). Samples were stained with hematoxylin and eosin. In  
2 the gelatin group (a, b), the majority of gelatin glue was dissolved and fibrous tissue was  
3 observed (red arrow). There were a few inflammation sites. In the control group (c),  
4 development of granulation tissue was observed, but there was only slight inflammatory cell  
5 permeation. Original magnification: a;  $\times 200$  (bar=50  $\mu\text{m}$ ), b;  $\times 400$  (bar=20  $\mu\text{m}$ ), c;  $\times 400$   
6 (bar=20  $\mu\text{m}$ ).

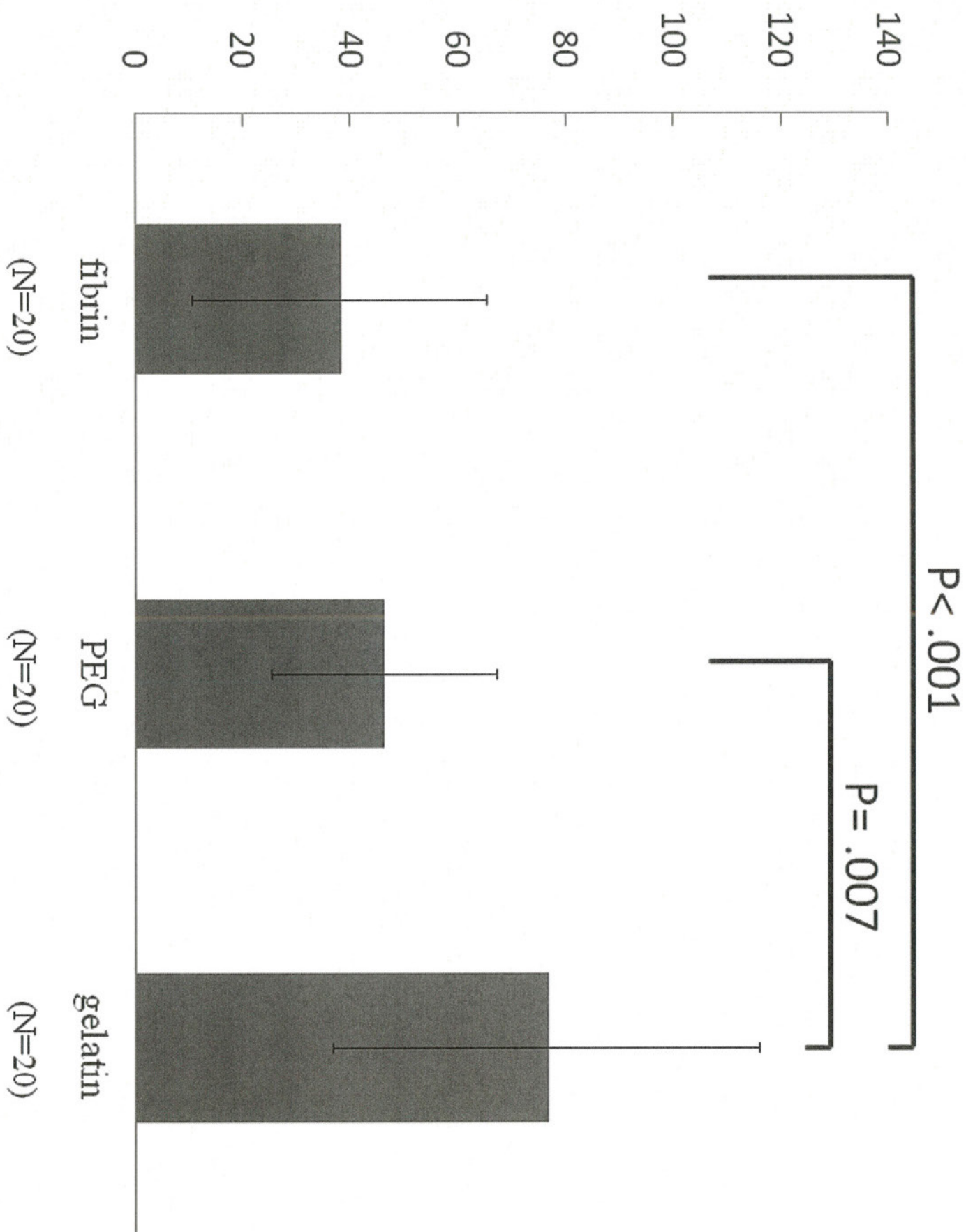
upper view



sectional view

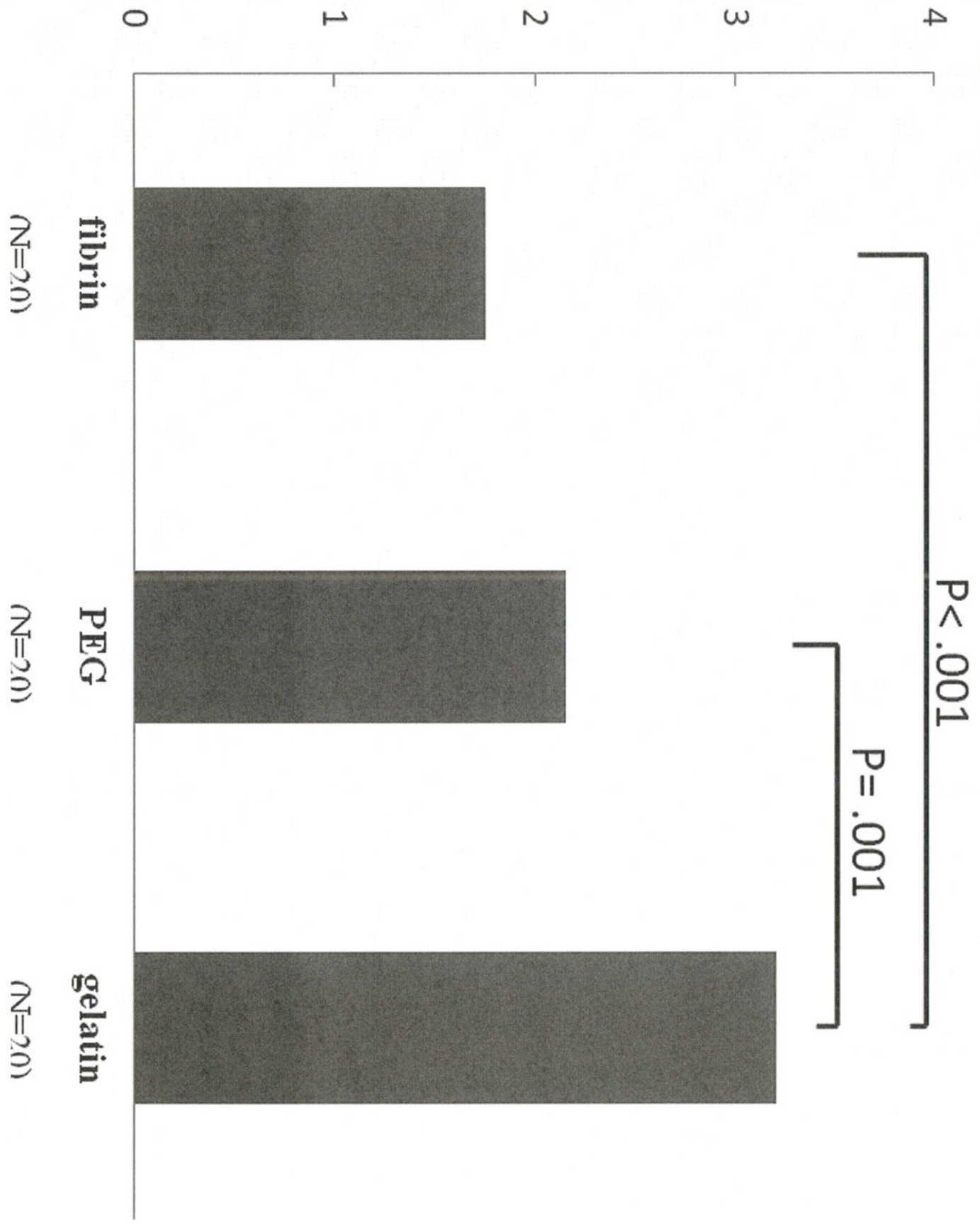


burst water pressure (mmHg, 37°C)

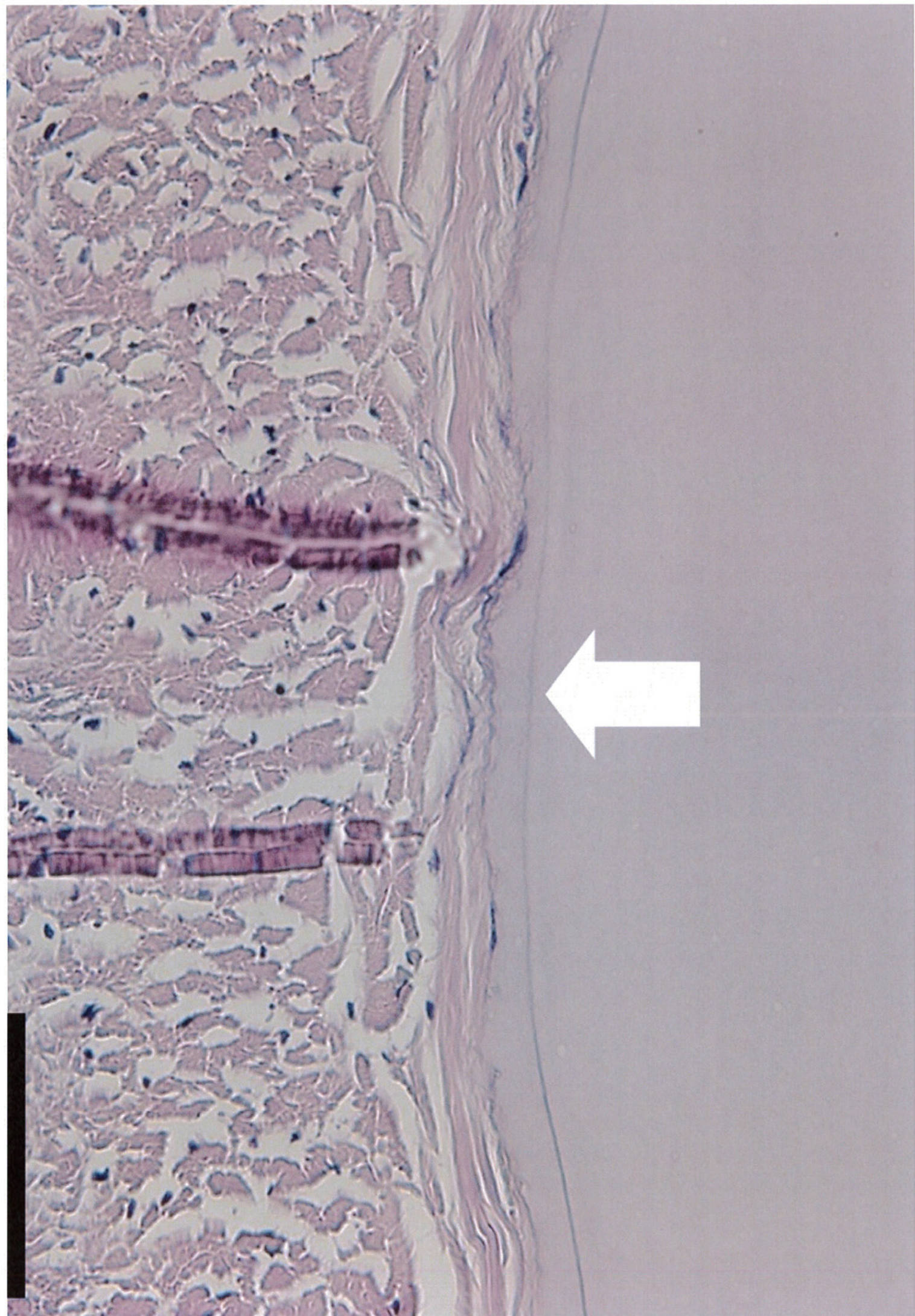




**bonding adhesion score (mean)**



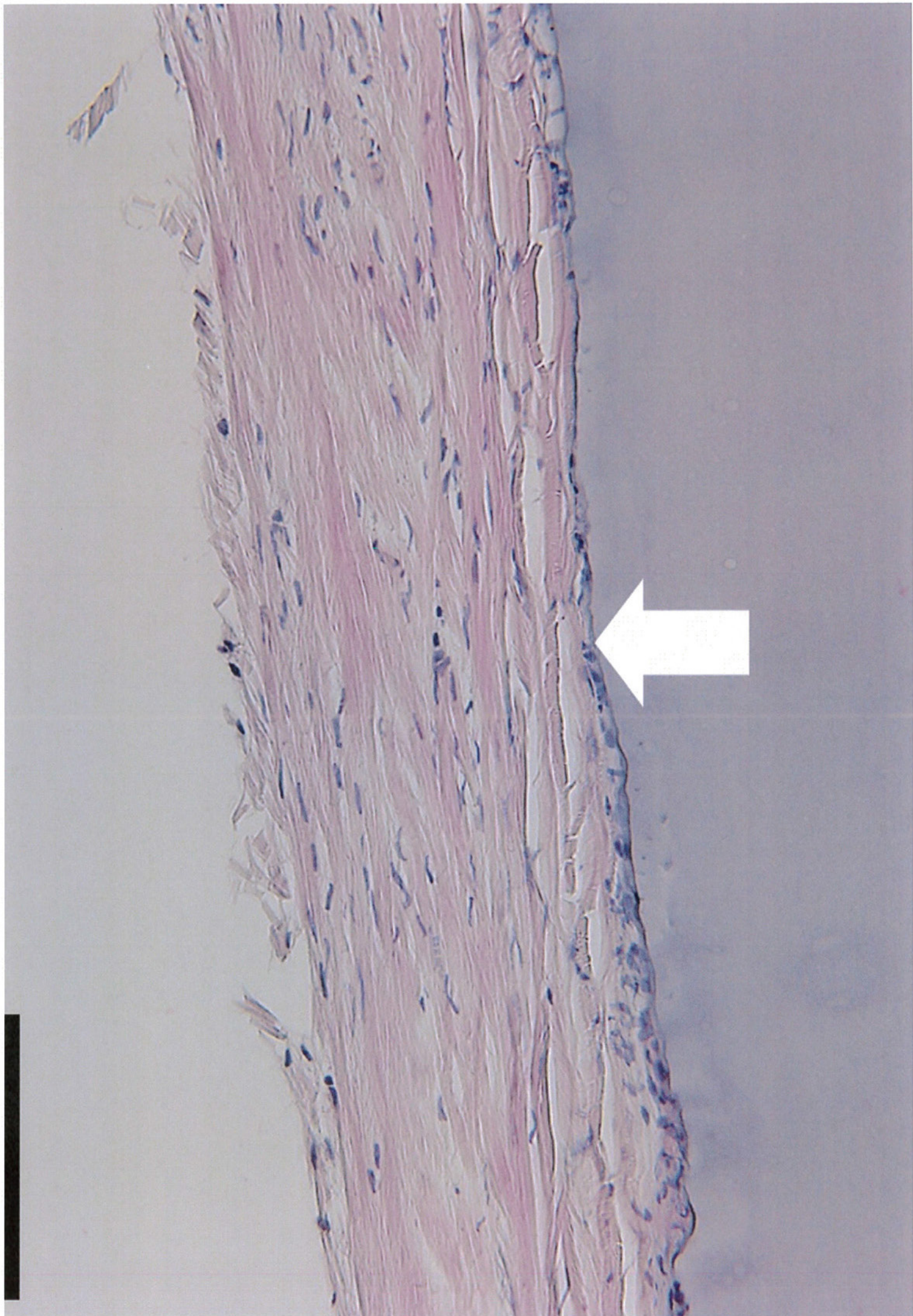






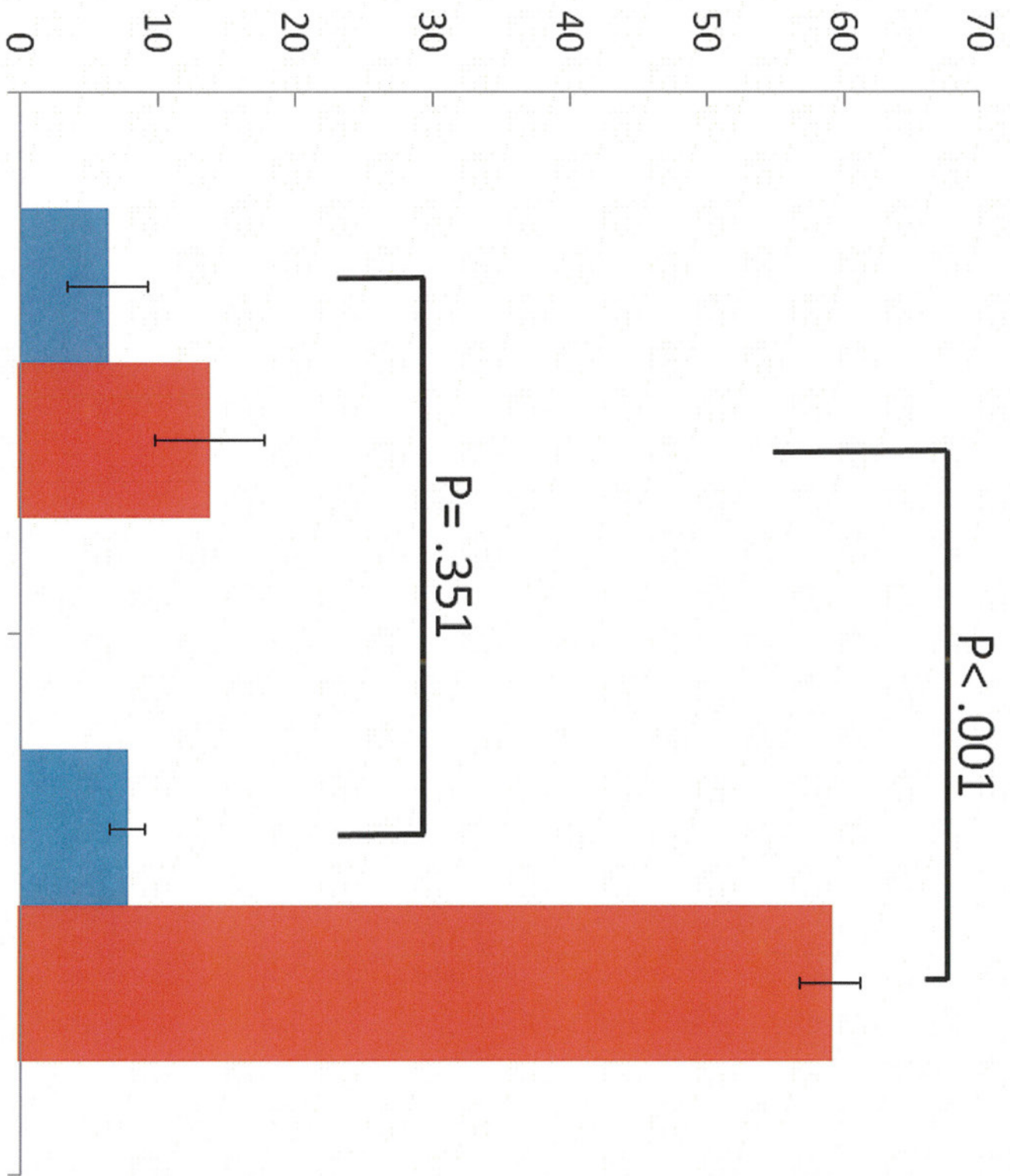








**Initial / maximum intracranial pressure (mmHg)**



control  
(N=5)

gelatin  
(N=5)

$P = .351$

$P < .001$

**adhesion core (mean)**

